

# VOLVO PENTA MARINE GENSET

# D12 MG

310–368 kVA (248–294 kW<sub>e</sub>) at 1500 rpm 50Hz/400V, 375–438 kVA (300–350 kW<sub>e</sub>) at 1800 rpm 60Hz/440V

## Volvo Penta Genset system

The Volvo Penta Genset systems are the complete solution for a ship's onboard power requirements. You will not only get reliable marine diesels, well-matched generators and a monitoring system, but also a wide range of products and services to optimize your investment.

Each Volvo Penta Genset is built in the Volvo factory fully adapted to the customer's requirements and comes complete and tested, ready for installation onboard. The basis for the Volvo Penta Gensets is the smooth running and reliable marine diesel engines. Compact in design, they occupy less space in the engine room, and their good accessibility makes service and maintenance easy. Auto-start and synchronizing is rapid and reliable, meeting all standards with a comfortable margin.

All the Volvo Penta Gensets are type approved by the major classification societies and can be delivered under complete certification.

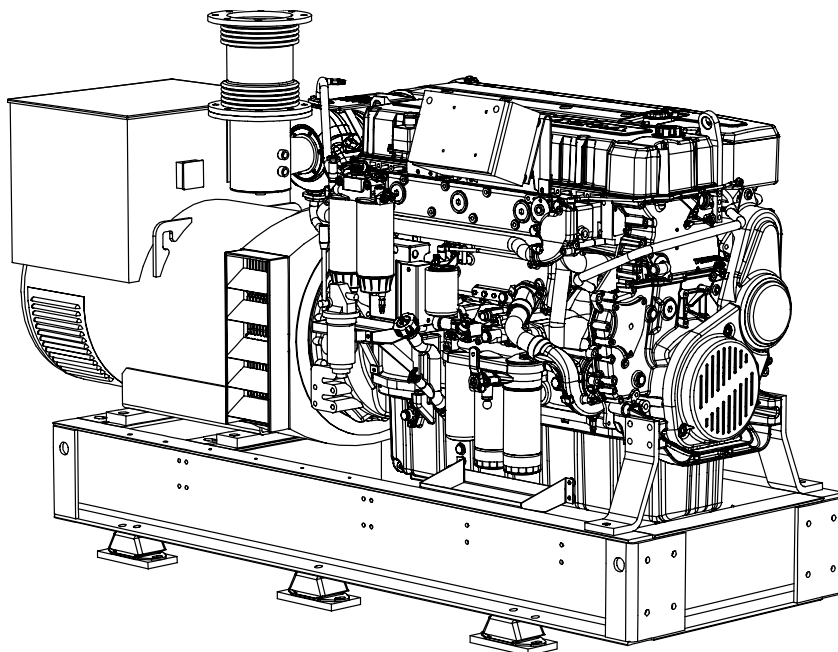
## Engine

The Volvo Penta engines are well balanced and have excellent emission performance. With growing care for the environment all over the world, emission regulations are becoming increasingly stricter. The D12 MG engine is certified for IMO NO<sub>x</sub> and the comprehensive emission requirements EPA Tier 2, and EU IWW.

Volvo's basic engine design in combination with a highly efficient speed control system gives superior load taking capability.

## Generator

All the standard Gensets are equipped with a generator built by Newage Stamford. Stamford is the market leader in this power range and provides for worldwide service coverage. These generators are of a long proven design, based on years of experience of power generation for land-based and marine applications.



## Warranty and service

For all Volvo Penta marine Gensets we can offer the additional benefit and security of the Cost Control Program, a unique system of operator support and financial control – from installation to after-sales service. This optional three-year warranty provides the owner peace of mind.

Qualified Volvo Penta dealers stand by for service and support in more than 100 countries all over the world. A complete set of documentation will be delivered with the set according to Volvo's high quality publication standard.

## Technical Data Engine

Engine designation .....	D12 MG	
No. of cylinders and configuration .....	in-line 6	
Method of operation .....	4-stroke, direct-injected, turbocharged diesel engine with aftercooler	
Bore, mm .....	131	
Stroke, mm .....	150	
Displacement, l .....	12.13	
Compression ratio .....	17.5:1	
.....	1500 rpm	1800 rpm
Crankshaft Power HE Cooling, kW .....	310	370
Crankshaft Power RC Cooling, kW .....	292	339
Crankshaft Power KC Cooling, kW .....	310	370
Specific fuel consumption HE/KC, g/kWh .....	208 (50%)	212 (50%)
.....	201 (75%)	215 (75%)
.....	198 (100%)	218 (100%)
Recommended fuel to conform to .....	ASTM-D975 1-D & 2-D, EN 590 or JIS KK 2204	
.....		

10% overload available acc. to class requirements. Fuel temperature 40°C (104°F). Technical data according to ISO 3046 Fuel Stop Power with a tolerance ±4%. Fuel with a lower calorific value of 42700 kJ/kg and density of 840 g/liter at 15°C (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption. The engine is certified according to IMO NO<sub>x</sub>, EPA Tier 2 and EU IWW.

## Technical description

### Complete Genset

- High system efficiency as a result of system optimization of the complete Genset
- All used components of highest quality from well reputed suppliers
- Reinforced set dimensioned for high output and low sound level
- Mono-block engine/generator rigidly mounted on a common bed frame
- Engine directly coupled to generator via a flexplate
- Flexible mountings including welding plates mounted under the frame
- Total torsion compatibility via calculation eliminate dangerous vibrations
- Full protection of rotating parts will be provided
- Set painted in Volvo Penta green

### Engine and block

- Cylinder block and cylinder head made of cast iron
- One piece cylinder head
- Replaceable wet cylinder liners and valve seats/guides
- Drop forged crankshaft with induction hardened bearing surfaces and fillets with seven main bearings
- Four valve per cylinder layout with overhead camshaft
- Each cylinder features cross-flow inlet and exhaust ducts
- Gallery oil cooled forged aluminum pistons
- Three piston rings

### Lubrication system

- Freshwater-cooled oil cooler integrated in cylinder block
- Twin full flow oil filter of spin-on type and single by-pass filter

### Fuel system

- Six Electronic Unit Injectors, one per cylinder, vertically positioned at the center in between the four valves
- Gear-driven fuel pump, driven by timing gear
- Electronically controlled injection timing
- 5-hole high pressure injector nozzles
- Single engine mounted fine fuel filter of spin-on type, with water separator and water level alarm

### Turbocharger

- Water-cooled turbocharger

### Heat Exchanger cooled system (HE)

- For seawater- and central-cooled Gensets
- Engine-mounted tubular heat exchanger with expansion tank
- Gear-driven centrifugal freshwater pump
- Gear-driven rubber impeller raw water pump (optional)

### Radiator cooled system (RC)

- For aircooled Gensets
- V-belt-driven centrifugal radiator fan
- Gear-driven freshwater pump
- Air to air CAC (Charge Air Cooler)

### Keel cooled system (KC)

- 1-circuit cooling system
- Gear-driven freshwater pump

### Generator

- Temperature rise class F
- Tropical insulation class H
- Generator equipped with spacious terminal box
- Stator winding as standard with short 2/3 pitch winding, ideal for non-linear load (thyristor load)
- 4-pole, brushless, AC marine generator
- Dynamically balanced rotor
- Automatic Voltage Regulator (AVR) for accurate voltage regulation
- Permanent magnet mounted on generator for independent power supply to AVR
- Permanent magnet system to obtain hard performance on motor start and to deliver stationary short circuit current
- Heavy damper cage for parallel operation and very low subtransient reactance values
- Single bearing generator as standard
- Windings are 12 wire reconnectable
- Voltage available range up to 690V
- IP23 enclosure as standard
- Anti condensation heating

### Control System

- MCU a new flexible and expandable control and monitoring system for classified installations. Incl. separate safety shutdown system
- Meets new classification requirements of separate shutdown and monitoring system
- Easy to interface with leading suppliers of ship control systems
- Possibility to connect relays for remote control functions (potential free contacts)
- Classifiable by all major classification societies

## Optional equipment

### Engine

- Twin classifiable engine-mounted fine fuel filters with change over valve of spin-on type
- Twin fuel pre-filters/water separator with change over valve
- Flexible exhaust compensator
- Cooling water connection bellows
- Electrical, air or hydraulic starting systems in various combinations.
- Raw water pressure indication (only in combination with raw water pump)
- Exhaust temperature indication
- Engine heater 2000W

### Generator

- Air inlet filters according to IP23
- Air inlet louvres/filters according to IP44
- Parallel equipment mounted in generator
- Thermistors (1 or 2 per phase) mounted in generator for temperature measurement of windings in generator
- PT100 elements (1 or 2 per phase) mounted in generator for temperature measurement of windings in generator
- Double bearing generator
- PT100 elements mounted in generator bearings for temperature measurement

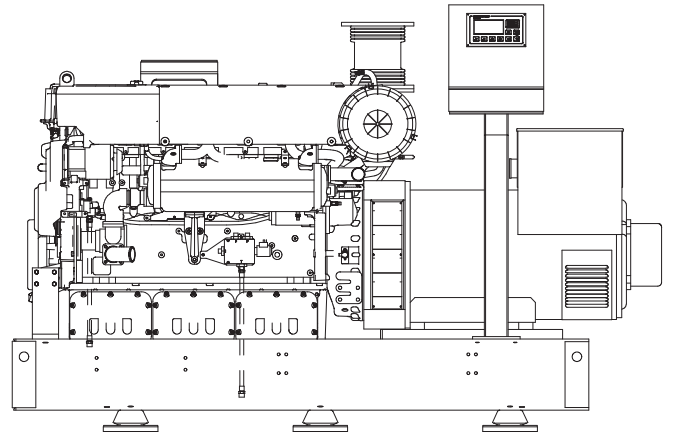
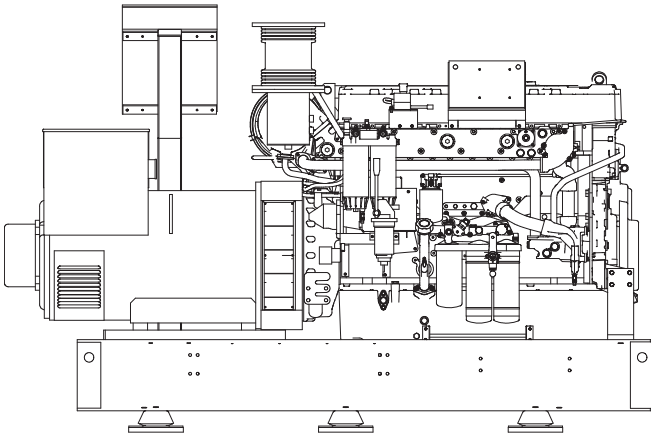
### Miscellaneous

- Dry exhaust silencer with or without spark arrester
- Batteries
- Battery main switch according to IP44
- Battery charger
- 60A alternator with integrated charging sensor
- Synchronizer unit
- Load sharing unit
- Basic toolkit
- Spare parts according to classification recommendations

Contact your local Volvo Penta dealer for further information.

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The Genset illustrated may not be entirely identical to production standard Gensets.



### Technical Data HE Genset

Power output at 1500 rpm 50Hz/400V, kVA (kWe)

D12 MG / HCM434F-1 .....	310 (248)
D12 MG / HCM534C-1 .....	368 (294)

Power output at 1800 rpm 60Hz/440V, kVA (kWe)

D12 MG / HCM434F-1 .....	375 (300)
D12 MG / HCM534C-1 .....	438 (350)

10% overload available according to class requirements.  
 Fuel temperature 40°C (104°F). Technical data according to ISO 3046 Fuel Stop Power and ISO 8665. Fuel with a lower calorific value of 42700 kJ/kg and density of 840 g/liter at 15°C (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.

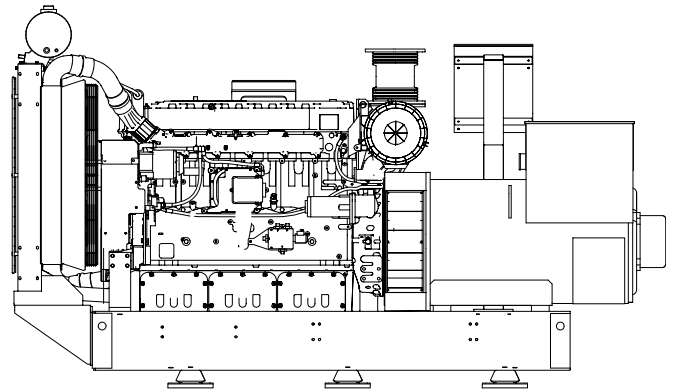
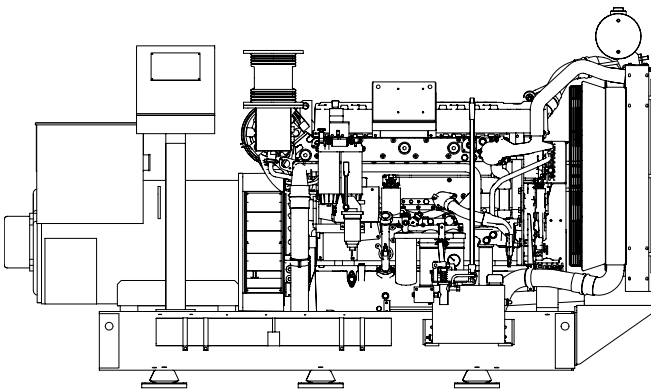
Dimensions L x W x H<sub>1</sub>/H<sub>2</sub> (mm), not for installation

D12 MG / HCM434F-1 .....	2739 x 1180 x 1725/1920
D12 MG / HCM534C-1 .....	2814 x 1180 x 1725/1920

Weight, kg

D12 MG / HCM434F-1 .....	3072
D12 MG / HCM534C-1 .....	3152

H<sub>1</sub> = Height including exhaust compensator  
 H<sub>2</sub> = Total genset height including control box



### Technical Data RC Genset

Power output at 1500 rpm 50Hz/400V, kVA (kWe)

D12 MG / HCM434F-1 .....	310 (248)
D12 MG / HCM534C-1 .....	346 (277)

Power output at 1800 rpm 60Hz/440V, kVA (kWe)

D12 MG / HCM434F-1 .....	375 (300)
D12 MG / HCM534C-1 .....	401 (321)

10% overload available according to class requirements.  
 Fuel temperature 40°C (104°F). Technical data according to ISO 3046 Fuel Stop Power and ISO 8665. Fuel with a lower calorific value of 42700 kJ/kg and density of 840 g/liter at 15°C (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.

Dimensions L x W x H<sub>1</sub>/H<sub>2</sub> (mm), not for installation

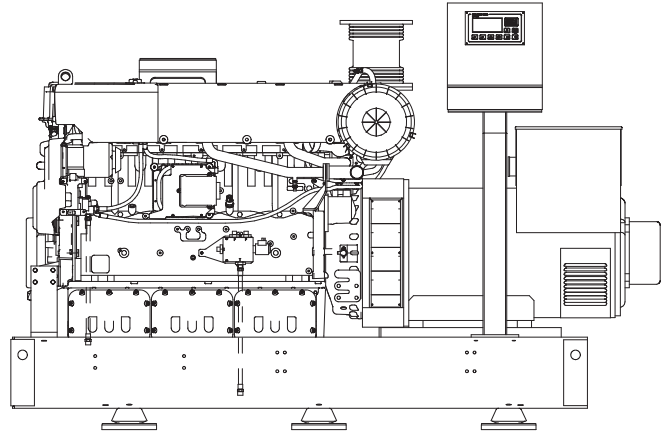
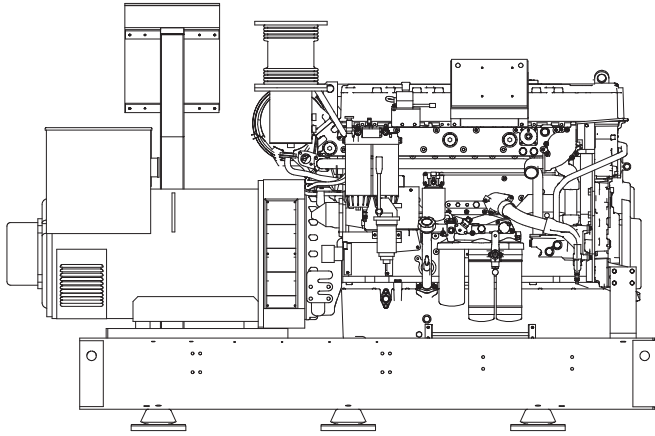
D12 MG / HCM434F-1 .....	3170 x 1287 x 1725/1944
D12 MG / HCM534C-1 .....	3326 x 1290 x 1725/1944

Weight, kg

D12MG / HCM434F-1 .....	3103
D12MG / HCM534C-1 .....	3206

H<sub>1</sub> = Height including exhaust compensator  
 H<sub>2</sub> = Total genset height including expansion tank

# D12 MG



## Technical Data KC Genset

Power output at 1500 rpm 50Hz, kVA (kWe)

D12 MG / HCM434F-1 .....	310 (248)
D12 MG / HCM534C-1 .....	368 (294)

Power output at 1800 rpm 60Hz, kVA (kWe)

D12 MG / HCM434F-1 .....	375 (300)
D12 MG / HCM534C-1 .....	438 (350)

10% overload available according to class requirements.

Fuel temperature 40°C (104°F). Technical data according to ISO 3046 Fuel Stop Power and ISO 8665. Fuel with a lower calorific value of 42700 kJ/kg and density of 840 g/liter at 15°C (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.

Dimensions L x W x H<sub>1</sub>/H<sub>2</sub> (mm), not for installation

D12 MG / HCM434F-1 .....	2739 x 1180 x 1725/1920
D12 MG / HCM534C-1 .....	2814 x 1180 x 1725/1920

Weight, kg

D12 MG / HCM434F-1 .....	2992
D12 MG / HCM534C-1 .....	3087

H<sub>1</sub> = Height including exhaust compensator

H<sub>2</sub> = Total genset height including control box

# VOLVO PENTA

**AB Volvo Penta**  
SE-405 08 Göteborg, Sweden  
[www.volvopenta.com](http://www.volvopenta.com)