

VOLVO PENTA MARINE DIESEL

D25A MT

470 – 605 kW (639 – 823 hp) crankshaft power

Powerful and reliable engine for demanding operation in commercial applications

The Volvo Penta D25A MT engine is designed to meet the most demanding requirements, such as marine main propulsion or marine generator drive. Its compactness and durability applies the most advanced technologies and engineering know-how; all this to benefit the operator.

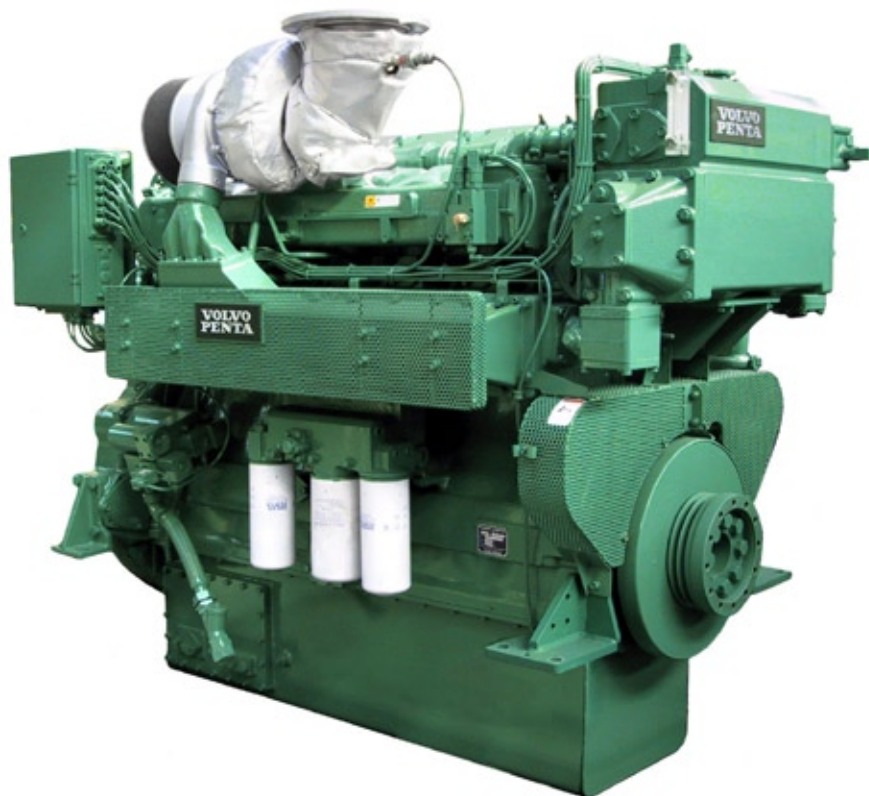
The Volvo Penta D25A MT diesel engine is built to the highest quality standards recognized by all the major marine classification societies, such as Germanischer Lloyds, Norske Veritas etc. as well as the national Shipping Inspections.

Volvo Penta is continuously making intensive research work on the marine application of the engine to produce an engine with a compact design, which gives many advantages, such as low running costs in relation to high output.

An optimal combination of combustion chambers, fuel injection system, and effective turbocharger and charge air cooling system, provide an excellent fuel consumption over the whole range of engine speeds, through which the engine is economical in operation.

Maintenance is very easy, as supplementary equipment such as fuel injection pump, governor, water pump and turbocharger do not need any separate lubrication. The cylinder heads are individually divided by cylinder, and the engine has large inspection covers in crankcase and oilpan.

As the dimensions of the D25A MT engine are kept as small as possible,



it takes up surprisingly little space. This asset will be subscribed wholeheartedly by the person who is in charge of the engine room. An engine room equipped with this engine is a well-ordered engine room.

Warranty and Service

All Volvo Penta marine engines come with the additional benefit and security of the Cost Control Program, a unique system of operator support and financial control – from installation to after-sales service.

The optional international limited Volvo Penta three-year warranty provides the owner peace of mind.

Qualified Volvo Penta dealers stand by for service and support in more than 100 countries all over the world.

**VOLVO
PENTA**

D25A MT

Technical Data

Engine designation	D25A MT
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke, direct-injected, turbocharged diesel engine with aftercooler
Bore, mm	170
Stroke, mm	180
Displacement, l	24.51
Compression ratio	14:1
Dry weight (HE), kg	3000
Crankshaft power at calculated propeller load, Rating 1, kW(hp) 1600rpm	470 (639)
Rating 2, kW(hp) 1650rpm	520 (707)
Rating 3, kW(hp) 1800rpm	605 (823)
Torque at calculated propeller load, Rating 1, Nm 1600rpm	2807
Rating 2, Nm 1650rpm	3011
Rating 3, Nm 1800rpm	3211
Recommended fuel to conform to	ASTM No. 2-D
Specific fuel cons. at calculated propeller load, Rating 1, g/kWh 1600rpm	206
Rating 2, g/kWh 1650rpm	209
Rating 3, g/kWh 1800rpm	209

All data represent net performance including standard equipment as lube oil pump, water pump charging alternator, under the conditions of 100kPa barometric pressure, 25°C ambient temperature, 30% relative humidity and 32°C sea water temperature.

The propulsion engine with rating 1 power setting is exhaust emission certified for River Rhine. The engine type complies with IMO MARPOL 73/78 Annex VI exhaust emission standard. For detailed information contact Volvo Penta

Note! The engine illustrated may not be entirely identical to production standard engines.

Standard Equipment:

Engine

- Flywheel housing with connection acc. to SAE 0
- Flywheel (18")

Lubrication system

- Fresh water cooled oil cooler
- Spin-on type oil filter with shift valve
- Spin-on type oil by-pass filter

Fuel system

- Hydraulic governor
- Jacketed fuel pipes
- Spin-on type fuel filter (change over type)

Exhaust system

- Non-cooled turbocharger
- Air inlet filter/silencer

Heat Exchanger cooled system (HE)

- For Seawater and central cooled installations
- Engine mounted tubular heat exchanger with integrated expansion tank

Keel cooled cooling system (KC)

- For connection to one external cooler
- 2-circuit keel cooling system

Electrical system

- Starter motor (DC 24V-7.5kW)
- Alternator (24V-35A)

Other equipment

- Front P.T.O. pulley
- Front safety cover
- Standard tools

Optional Equipment:

- Electrical system including wiring, senders, switches and terminal box mounted on engine
- 24V fuel shut-off valve, electrically operated
- Instrument panel for engine-room and wheel-house
- Raw-water pump
- Air starting system on request
- Oil drain pump
- Flexible exhaust hose for dry exhaust line
- Dry exhaust silencer
- Fuel filter/water separator with shift valve
- Classification under all the major marine classification societies
- Gearbox on request
- Spare parts

Contact Volvo Penta for further information. Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

Marine Commercial Ratings

Rating 1 (R1, Heavy Duty Commercial)

This power rating is intended for commercial vessels with displacement hulls in heavy operation, unlimited number of running hours per year. Load and speed could be constant, and full power can be used without interruption.

Rating 2 (R2, Medium Duty Commercial)

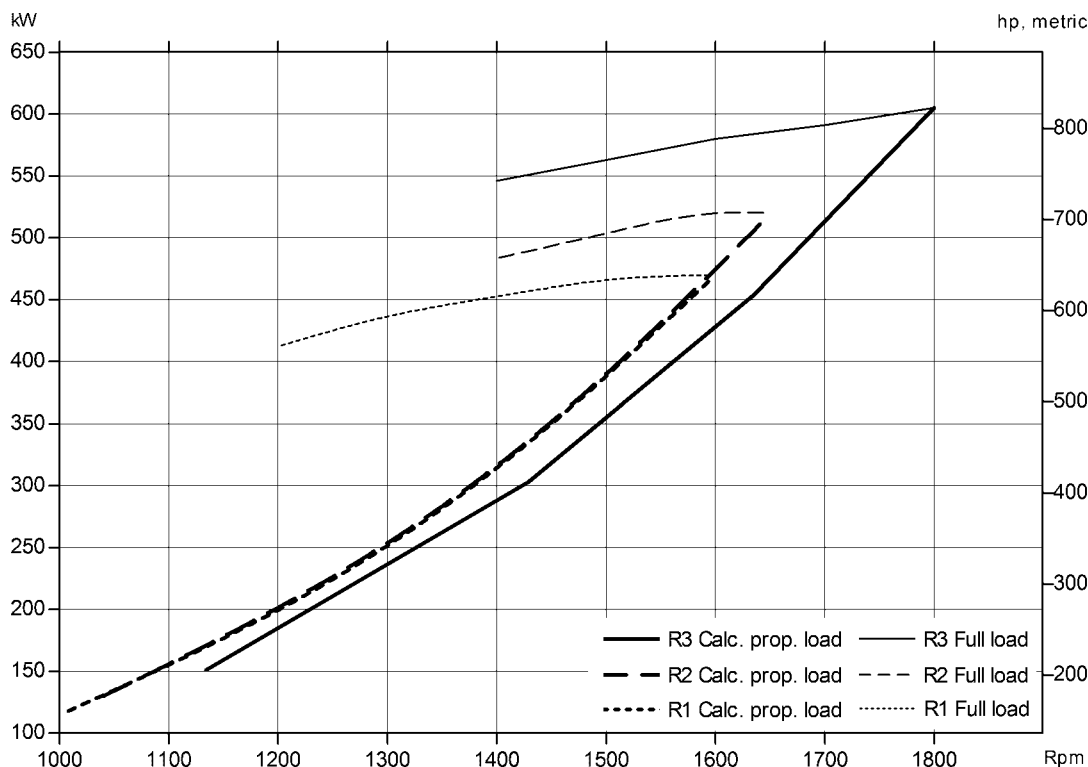
This power rating is intended for commercial vessels with semiplaning or displacement hulls in cyclical operation, running hours less than 3000 h per year. Full power could be utilized maximum 4 h per 12 h operation period. Between full load operation periods, engine speed should be reduced at least 10% from the obtained full load engine speed.

Rating 3 (R3, Light Duty Commercial)

This power rating is intended for commercial boats with high demands on speed and acceleration, planing or semiplaning hulls in cyclical operation, running hours less than 2000 h per year. Full power could be utilized maximum 2 h per 12 h operation period. Between full load operation periods, engine speed should be reduced at least 10% from the obtained full load engine speed.

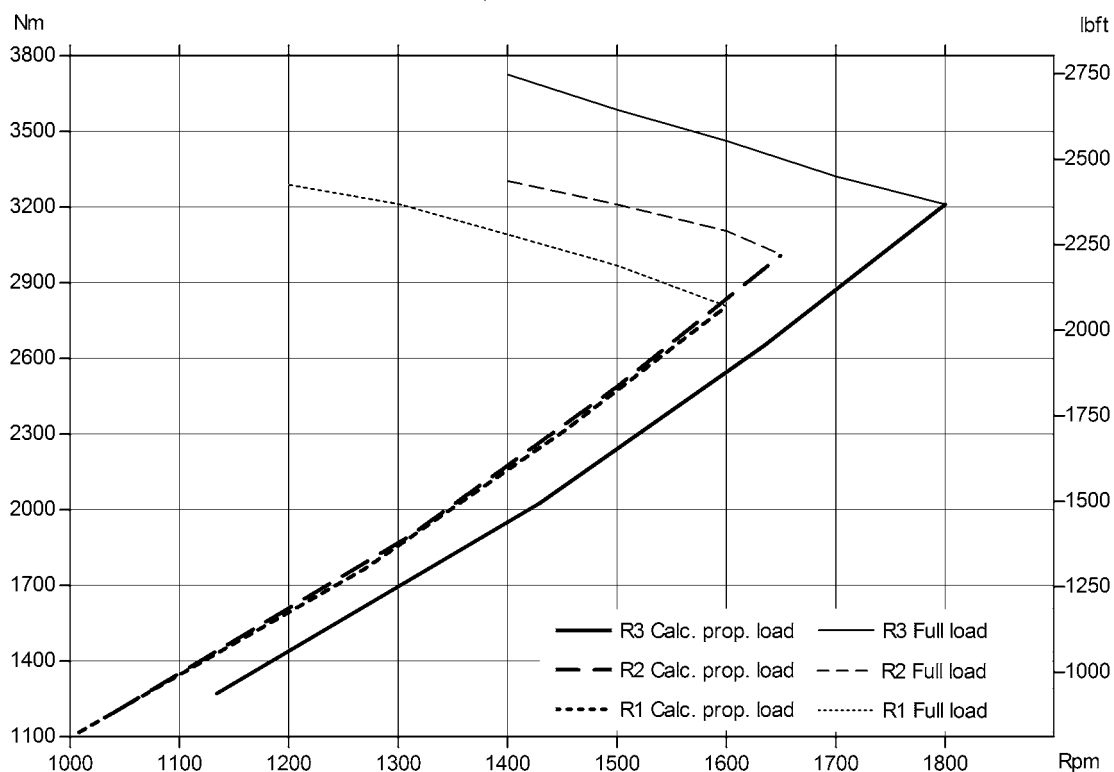
Crankshaft power D25A MT

Power measured at crankshaft



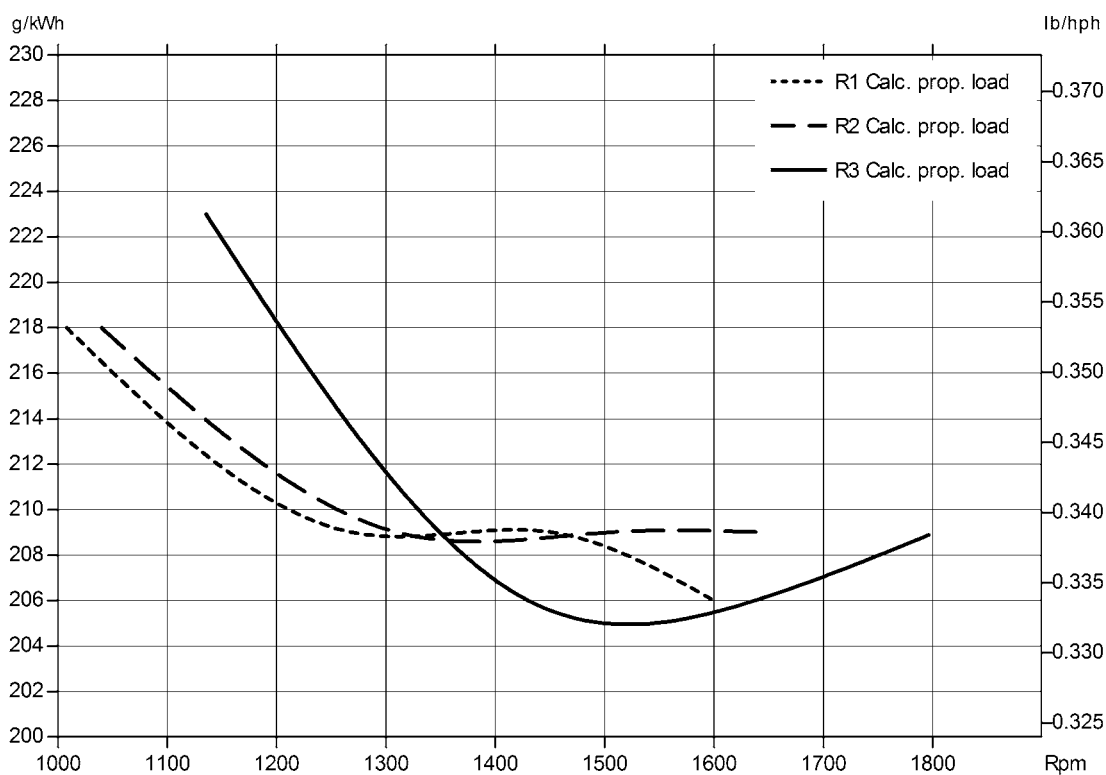
Torque D25A MT

Torque measured at crankshaft



Specific fuel consumption D25A MT

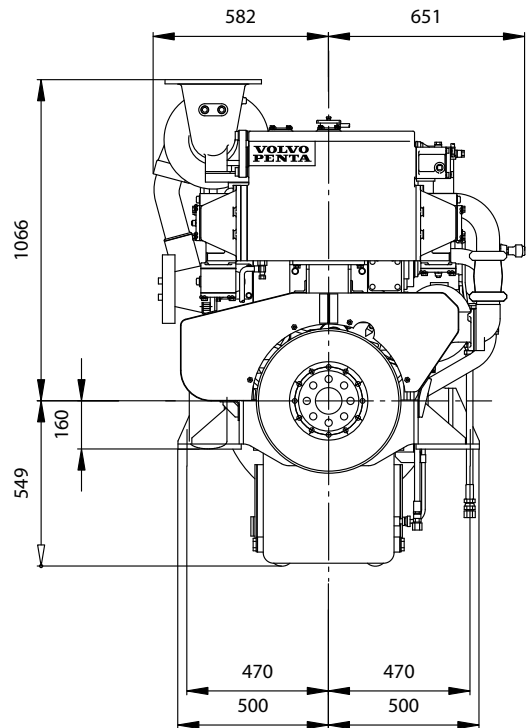
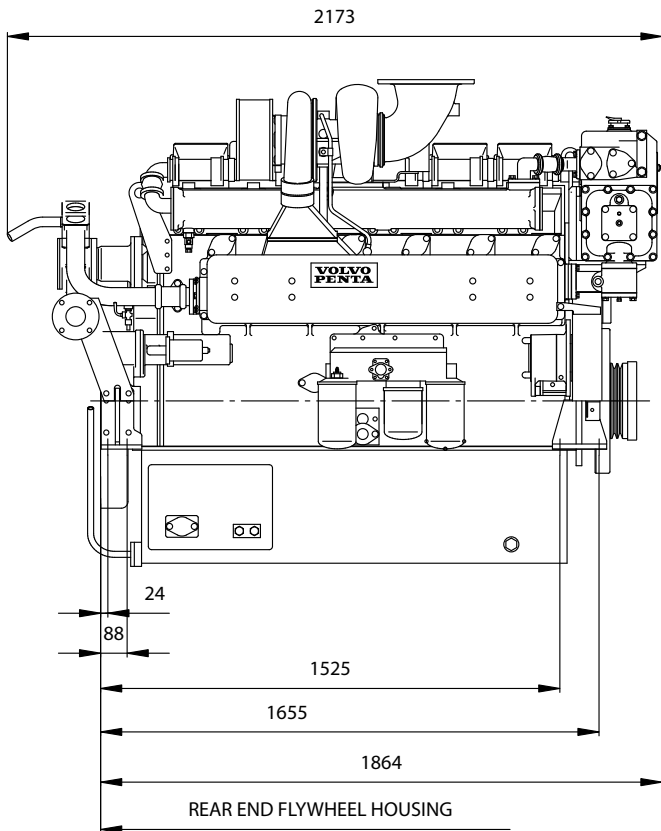
Based on calculated propeller load



D25A MT

Dimensions D25A MT, Heat exchanger cooled

Dimensions in mm. Not for installation



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