# **TAD870-873VE**

8 litre, in-line 6 cylinder - 160, 185, 210 & 235 kW

EU Stage IV / US EPA Tier 4 Final



TAD870-873VE is a powerful, reliable and economical off-road Diesel Engine range built on the Volvo Group in-line six concept.

#### Low cost of ownership

World class fuel efficiency combined with a reliable exhaust aftertreatment system gives high uptime as well as low cost of ownership. No downtime for regeneration or decreased service intervals.

## Compact & simple installation

SCR technology selected by Volvo does not increase amount of cooling capacity needed. As optional equipment all material needed in order to install the engine can be ordered from Volvo Penta. Installation guidelines as well as drawings and CAD models are easy to access. The result is an engine and aftertreatment system that is easy to install.

#### **Durability & low noise**

Long experince with SCR systems in combination with base engine development reduces risk of downtime. Well-balanced to produce smooth operation with low noise.

#### **Power & torque**

Maximum power and torque available at low rpm. As a result noice as well as fuel consumption is very low. Useful engine speed for the TAD870-873VE is due to power and torque layout very flexible.

#### Low exhaust emission

Efficient injection as well as robust engine design in combination with optimised SCR technology and a cooled EGR contributes to excellent combustion and low fuel consumption.

#### **Easy service & maintenance**

Easily accessible service and maintenance points contribute to the ease of service of the engine. As optional equipment possible to remote mount filters and service points. Up to 1000 hour oil change interval.



- · Proven and straight-forward design built on Volvo Group technology
- · Low cost of ownership and operation
- · High power and torque already at low engine speed
- SCR and cooled EGR only no DPF, DOC or regeneration needed
- Compact, simple installation and easy to service
- · Similar engine footprint for all emission standards
- · Wide range of optional equipment

#### **Technical description**

#### Engine and block

- Cast iron cylinder block
- Replaceable cylinder liners
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder

#### Lubrication system

- Full flow cartridge insert filter
- Gear type lubricating oil pump, gear driven

#### Fuel system

- Common rail
- · Gear driven fuel feed pump
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- · Fine fuel filter of cartridge, insert type
- Manual feed pump on pre filter

#### Cooling system

Belt driven coolant pump with high degree of efficiency

#### Turbo charger

Variable Geometry Turbo (VGT)

#### **Electrical system**

- Engine Management System (EMS) 2.3, an electronically controlled processing system which optimizes engine performance. It also includes advanced features for diagnostics and fault tracing.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface. Options available for engine control equip-

#### Exhaust aftertreatment system

- SCR and cooled EGR only
- Airless urea injection
- Wide range of options available, including different sized AdBlue<sup>®</sup> / DEF tanks (also possible for OEM to design own tank).



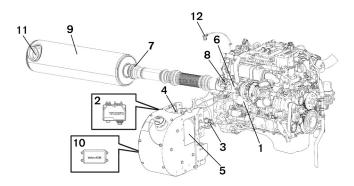
### TAD870-873VE

#### **Technical data**

Engine designation  Configuration and no. of cylinders.  Displacement, I (in³)  Method of operation  Direction of rotation (viewed towards flywheel)  Bore, mm (in.)  Stroke, mm (in.)	in-line 67.70 (470)4-strokeanti-clockwise110 (4.33)135 (5.31)
, , ,	135 (5.31)
Dry weight, engine only, kg (lb)	

Engine	kW	Нр	rpm	Max Nm
TAD870VE	160	218	2200	1060
TAD871VE	185	252	2200	1160
TAD872VE	210	286	2200	1235
TAD873VE	235	320	2200	1310

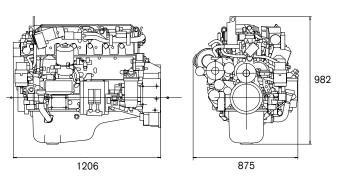
#### Main components - principal layout



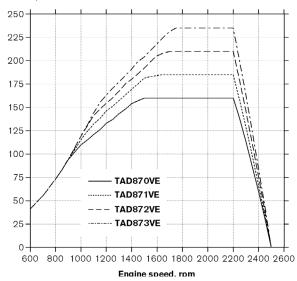
- 1. Engine
- 2. Pump unit
- 3. Solenoid valve, heating/cooling
- 4. AdBlue / DEF level sensor
- 5. AdBlue / DEF solution tank
- 6. NOx sensor
- 7. Temperature sensor exhaust
- 8. Dosage Valve
- 9. Muffler with catalytic converter
- 10. Aftertreatment control module
- 11. NOx sensor
- 12. Temperature sensor air

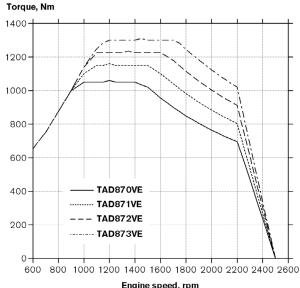
#### **Dimensions**

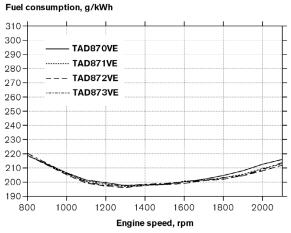
Not for installation. Dimensions in mm.



#### Power, kW







#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/lmp gal), also where this involves a deviation from the standards.

#### Additional information

For additional information, please contact your Volvo Penta representative or visit www.volvopenta.com.

