



INFORMATION AND COORDINATES				
POS	X	Y	Z	NOTES
A	26	52	354	
B	134	-383	0	M24x1,5
C	90	380	0	
D	237	435	313	
E	729	62	388	Ø9,5
F	932	252	298	Ø9,5
G	806	220	415	
H	113	345	265	
I	23	254	-406	Ø80
J	-129	502	297	Ø80
K	597	44	319	
L	700	-22	315	
M	644	10	316	
N	540	539	249	
O	-39	65	240	
P	90	413	-319	Ø102
Q	438	299	-310	Ø93 (Ø124 V-CLAMP)
R	-71	497	-60	Ø50
S	-45	-217	210	Ø60
T	-179	486	109	Ø10 (Ø9,5 HOSE TO BE CONNECTED TO EXP TANK)
U	-39	421	178	M22x1,5
V	-100	-37	240	M22x1,5
W	-14	-162	262	OPT. QUICK CONNECTOR SAE D10
AA	1022	166	-326	OPT. QUICK CONNECTOR SAE D10
BB	89	198	150	QUICK CONNECTOR Ø16
CC	242	263	105	Ø20
DD	884	305	-10	
EE	-1078	-162	248	Ø28
FF	482	347	-310	
GG	-223	695	-224	FOR VOLVO PENTA EXP TANK
HH	1139	656	-208	
II	313	56	-158	
JJ	-108	432	-17	
KK	333	-154	160	
LL	892	305	187	
LE1	47	512	-110	
LE2	819	554	153	
LE3	864	554	-182	
COG	419	214	4	

SCALE 1:5  
 FOR TOLERANCES ON MEASURES  
 PLEASE CONTACT VOLVO PENTA  
 ENGINE WITH FLYWHEEL HOUSING SAE1, WITH SAE3 ADAPTER

DIMENSION DRAWING  
 MDE 8 VE  
 741  
 DIMENSION DRAWING  
 22356793  
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