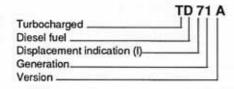
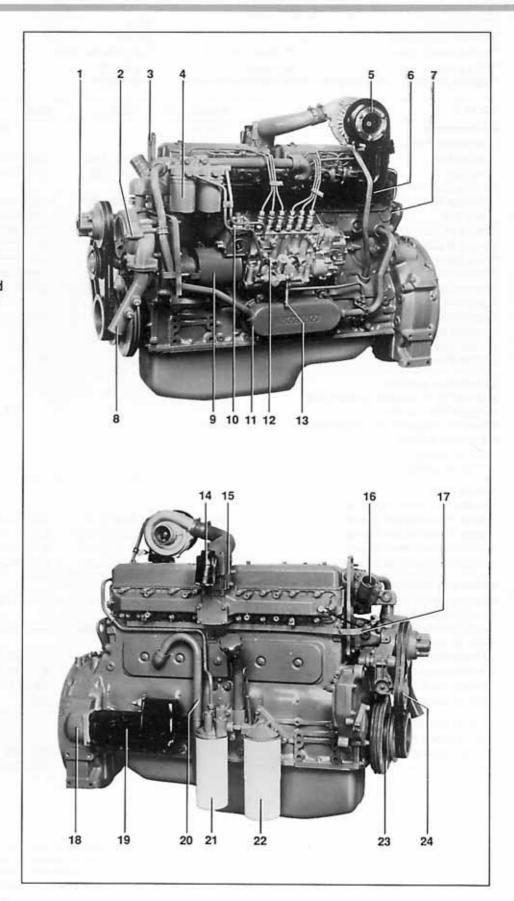
Engine for mobile applications



- Based on Volvo's well proven, dependable six-in-line turbocharged engine.
- Built with high degree of precision to withstand high outputs and at the same time correspond to high demands on operational safety and service life.
- · Exhaust gas emission controlled.
- Smoke control through effective smoke limiter.
- Low fuel consumption and low noise level.

- 1. Fan hub
- 2. Gear driven coolant pump
- 3. Lift eyelet
- 4. Twin fuel filters of throw-away type
- 5. Turbo-charger
- 6. Air cooled exhaust manifold
- 7. Lift eyelet
- 8. Coolant pipe, inlet
- 9. Pump coupling guard
- 10. Smoke limiter
- 11. Oil cooler
- 12. Injection pump
- 13. Fuel pipes for tank connection
- 14. Relay for inlet manifold heater
- 15. Inlet manifold heater
- 16. Coolant pipe, outlet
- 17. Cable iron
- 18. Flywheel housing SAE 2
- 19. Starter motor
- 20. Crankcase ventilation
- 21. Full-flow filter of spin-on type
- 22. By-pass filter of spin-on type
- 23. Vibration damper
- 24. Automatic belt tensioner



Technical data TD 71 A

In line four stroke diesel engine with direct injection

Volvo Penta reserves the right to make changes at any time, without notice, as to technical data, prices, materials, standard equipment, specifications and models, and to discontinue models.

Turbocharged Number of cylinders Displacement, total Firing order Rotation direction, anti-clockwise viewed towards		111 in ³	Bore Stroke Compression ratio Dry weight Wet weight		104.77 mm / 4.12 in 130 mm / 5.12 in 14.5:1 760 kg / 1676 lb 802 kg / 1768 lb	
TD 71 A	.	Speed, rpm	1800	2000	2200	2400
Performance		Test no.		348702016		
Intermittent Power						
without fan		kW / hp	142 / 193	154 / 210	160 / 218	167 / 227
with fan		kW / hp	138 / 188	150 / 204	154 / 210	159 / 217
Continuous Power						
without fan		kW / hp	132 / 180	142 / 193	145 / 197	-
with fan		kW / hp	128 / 174	138 / 188	139 / 189	•
orque at Intermittent Power		Nm / lbft	753 / 556	735 / 542	695 / 513	665 / 491
orque at Continuous Power		Nm / Ibft	700 / 517	678 / 500	630 / 465	•
Mean piston speed	_	m/s / ft/sec	7.8 / 25.6	8.7 / 28.5	9.5/31.2	10.4 / 34.1
Effective mean pressure at Contin		MPa / psi	1.3 / 188	1.26 / 182	1.18 / 171	-
Max combustion pressure at Continuous Power		MPa / psi	13.0 / 1880	13.0 / 1880	12.5 / 1810	-
otal mass moment of inertia, J (n		kgm²/lbft²		1.63/		
Degree of irregularity at Intermitted	nt Power		1:175	1:300	1:475	-
Residual speed droop						
at load increase from 0 to 100%		%				68
riction Power		kW	24	28	31	37
Dil system capacity including filters Dil change interval CD oil quality		litres h	29 200			
VDS oil quality		h	400			
Fuel system						
Specific fuel consumption at						
25% of Intermittent Power		g/kWh / lb/hph		300 / 0.486	320 / 0.518	340 / 0.551
50% of Intermittent Power		g/kWh / lb/hph		230 / 0.373	240 / 0.389	256 / 0.415
75% of Intermittent Power		g/kWh / lb/hph		217 / 0.352	224 / 0.363	232 / 0.376
100% of Intermittent Power		g/kWh / lb/hph	212 / 0.343	214 / 0.347	224 / 0.363	232 / 0.376
ntake and exhaust system						
ir consumption at Intermittent Po	wer	m ³ / min / cfm	9.5 / 336	11.0 / 388	12.5 / 441	13.5 / 477
lax allowable air intake restriction		kPa / In wc	5/20			
leat rejection to exhaust at Interm	ittent Power	kW / BTU/min	109 / 6199	122 / 6939	138 / 7848	155 / 8815
xhaust gas temperature after turi	bine					
at Intermittent Power		°C/°F	523 / 973	517 / 962	524 / 975	537 / 999
lax allowable back-pressure in ex	chaust line	kPa / In wc	6.5 / 26.0	8.0 / 32.0	9.0 / 36.0	10.0 / 40.0
Exhaust gas flow at Intermittent Po	ower	m ³ /min / cfm	28.0 / 989	33.0 / 1165	37.0 / 1307	41.0 / 1448
xhaust gas smoke		Bosch units	0.6	0.5	0.5	0.5
cooling system						
leat rejection radiation from engin	ne					
t intermittent power	· -	kW / BTU/min	11 / 626	12 / 683	13 / 740	13 / 740
leat rejection to coolant at intermi	ttent power	kW / BTU/min		103 / 5858	114 / 6484	125 / 7109
•	,		•		,	,

Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/Imp gal), also where this involves a deviation from the standards.

Rating Guidlines

CONTINUOUS POWER rating corresponds to ISO Standard Power for continuous operation at variable speed. It is intended for constant load applications with uninterrupted service at full load for extended periods of time.

INTERMITTENT POWER rating corresponds to ISO overload power. It is intended for applications where intermittent power is utilized less than 1 hour within any period of 12 hours of continuous operation. The average load factor must not exceed the continuous rating.